



The LHC Collimation project



LHC Collimators for Phase 1

**450 GeV injection accident – from
numerical simulation to
experimental measurements**

CWG 02/10/2006

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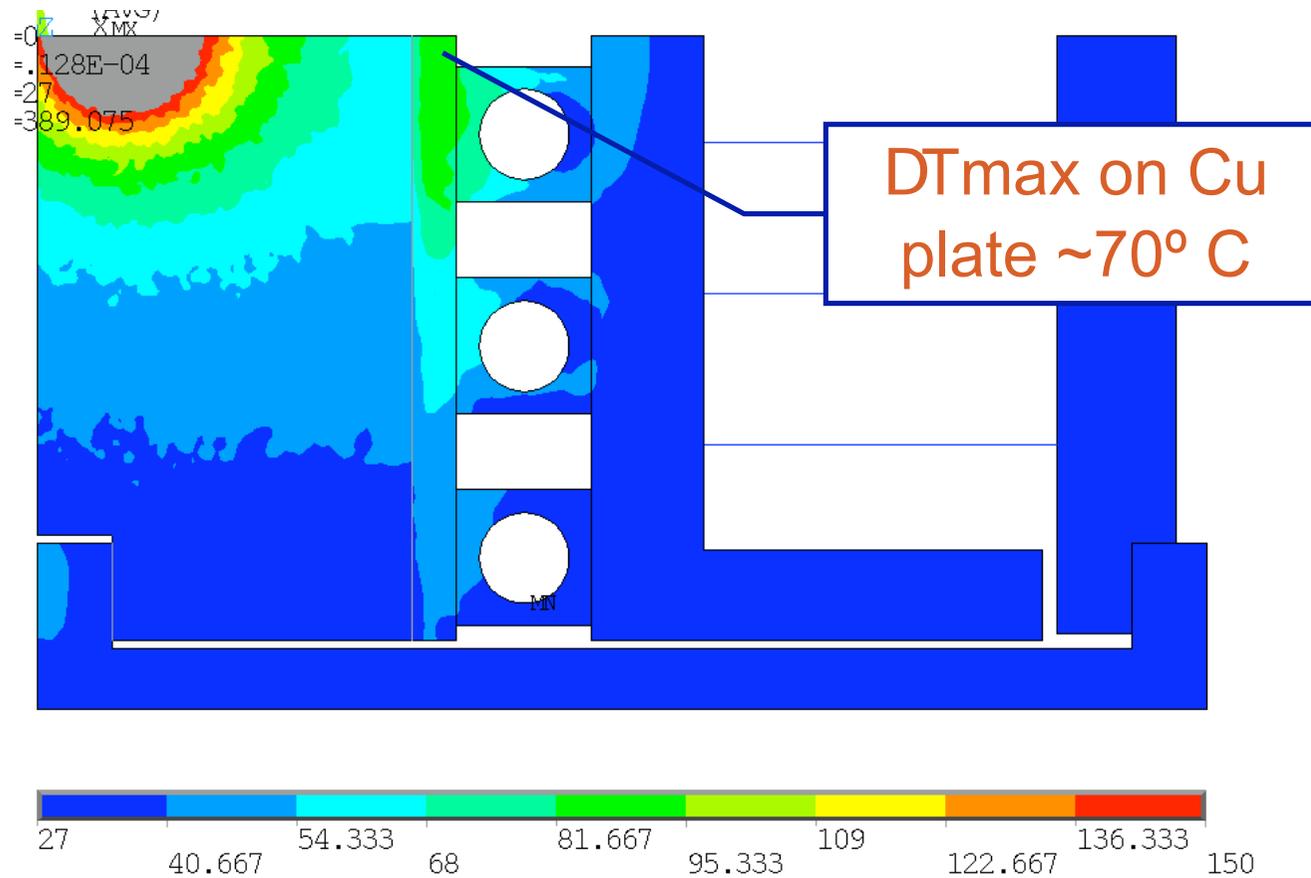
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Thermo-mechanical analysis



Injection error accident -Temperature profile after 7.2 ns (5 mm offset) "hottest" cross-section (z=1000 mm)





Thermo-mechanical analysis



Beam Parameters for numerical simulation

- **3.2×10^{13} protons (i.e. $4 \times 72 \times 1.1 \times 10^{11}$)**
- **450 GeV**
- **Uniform power deposition over 7.2 ns**
- **5 mm impact parameter**
- **FLUKA input from M. Magistris' (Sep. 2005)**



Thermo-mechanical Analysis



3-D full model of the series TCSG (Glidcop Plate – CuNi pipes)

- Full TCS model (1 m long; no tapering). Infinitely rigid axle supports
- Actual energy distribution from FLUKA (linearly increasing during 7.2ns)
- Elasto-plastic behavior for metals
- Fast transient, coupled-field analysis (time-step 0.1 ns) \Rightarrow huge CPU time – several

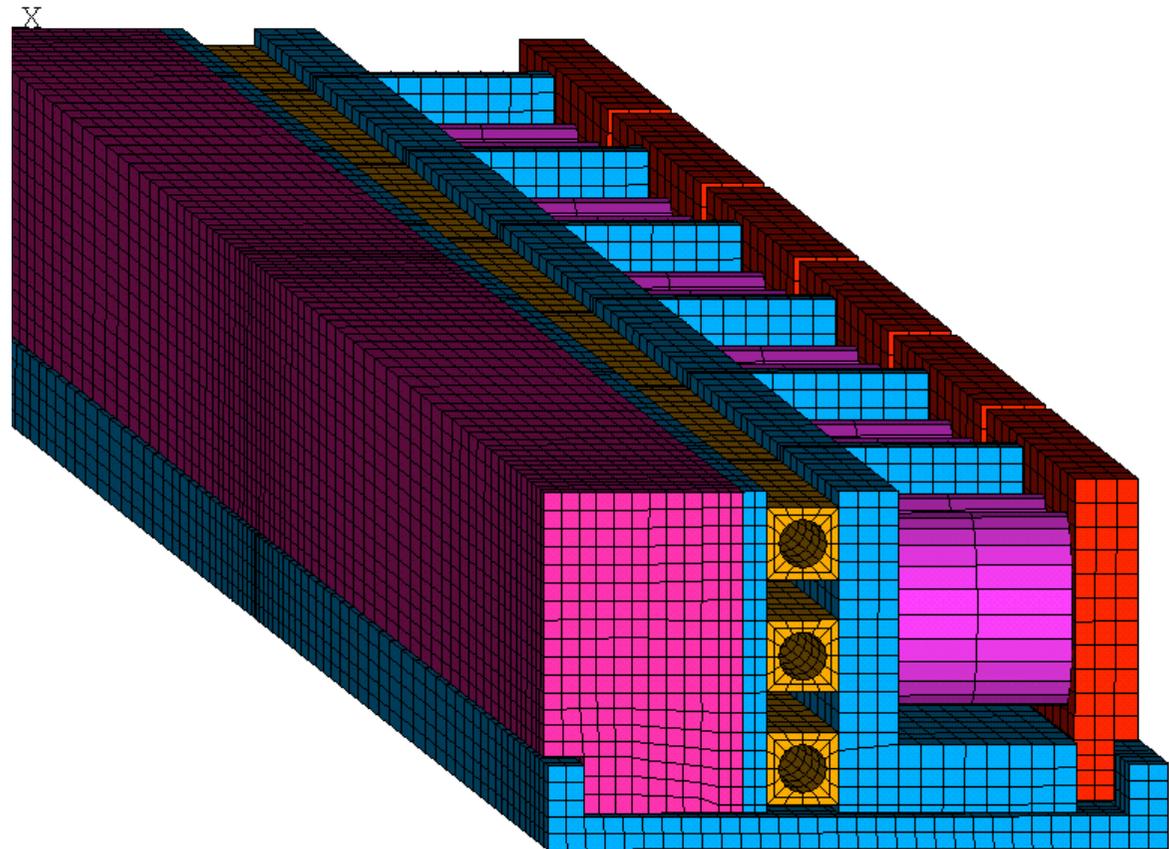


FIGURE 1

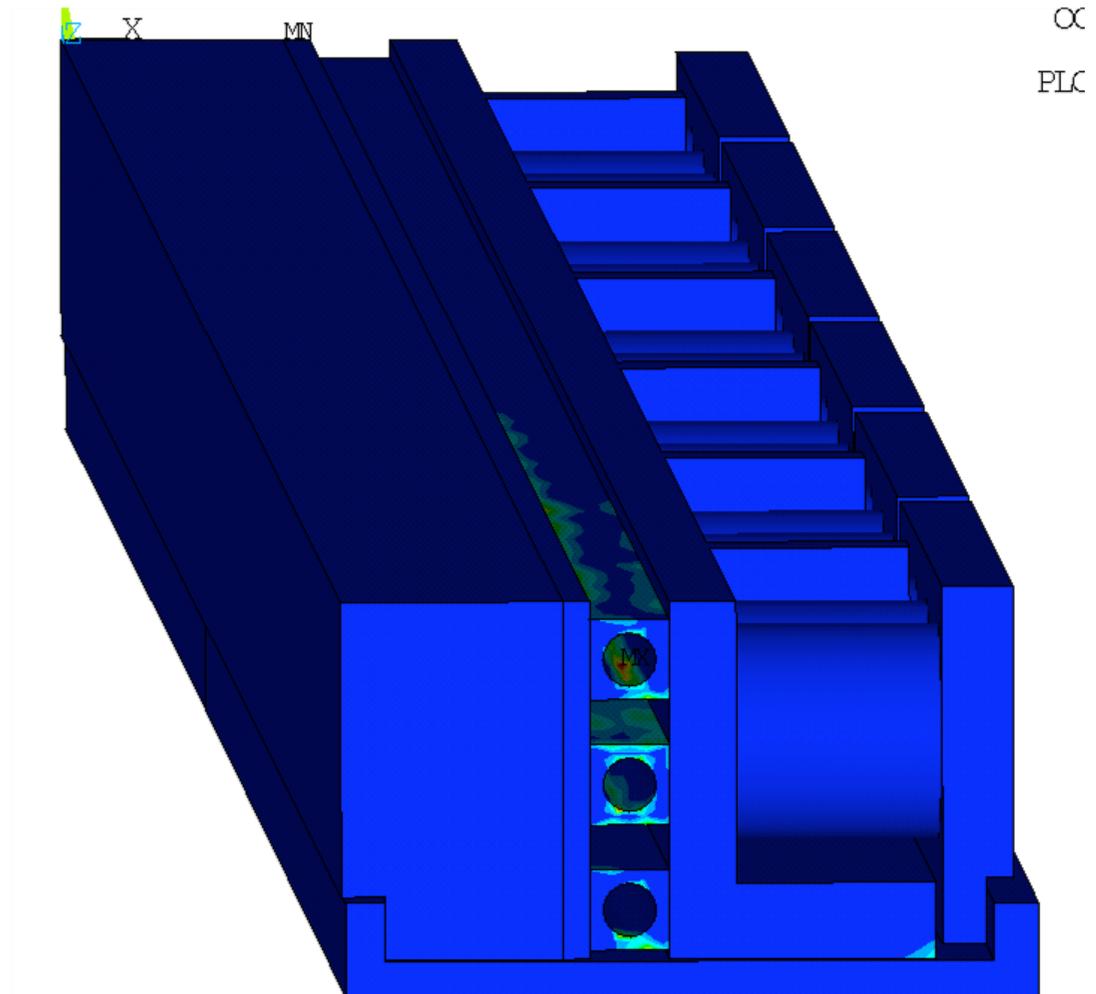


Thermo-mechanical Analysis



Results for the full TCS model – Plastic strains

Plastic strains only appear in the CuNi pipes – Glidcop plate does not present sign of plastic behaviour (as opposed to 2004 prototype Copper plate)



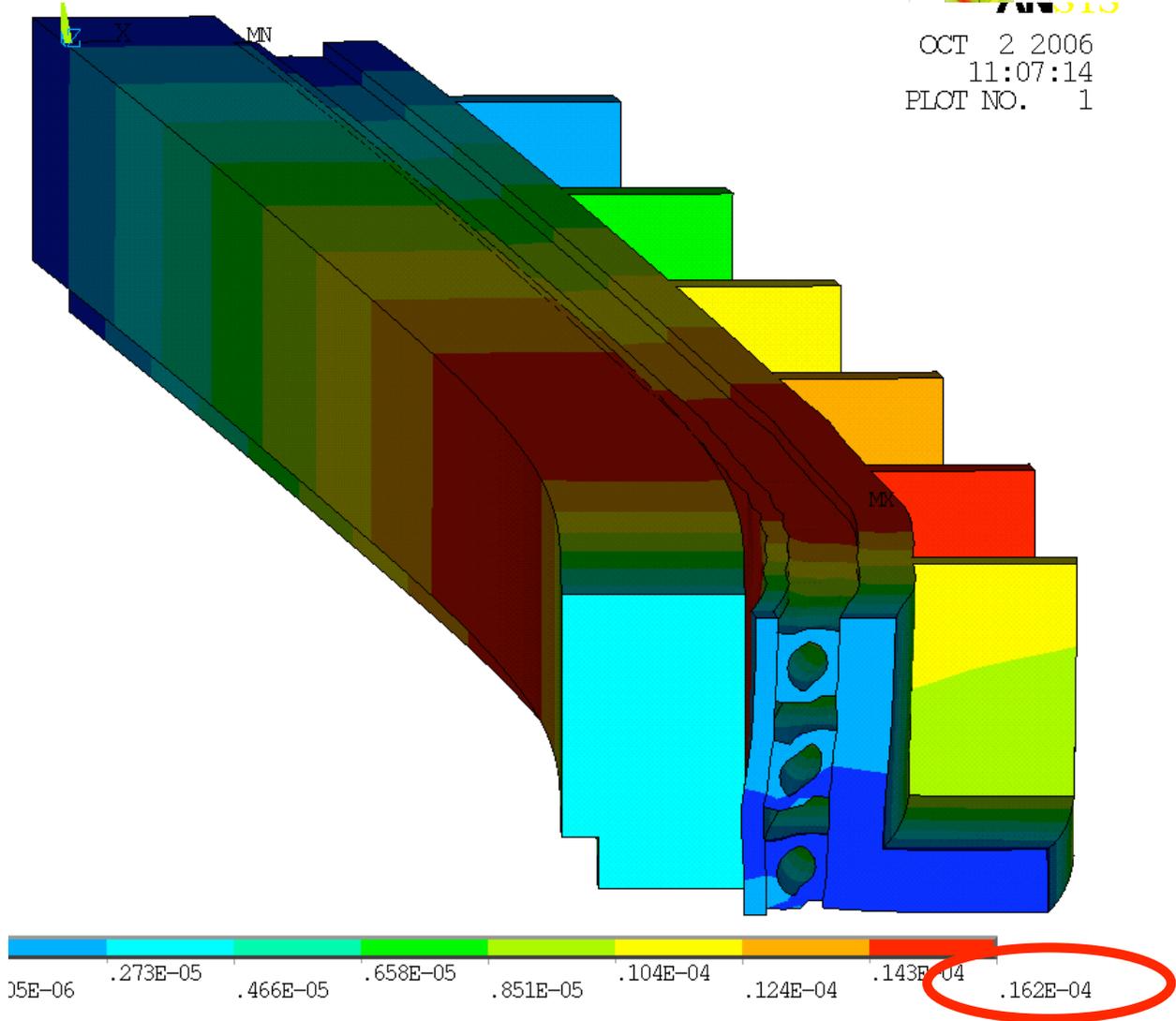


Thermo-mechanical Analysis



OCT 2 2006
11:07:14
PLOT NO. 1

Calculated
Transverse
residual
displacement:
16 mm

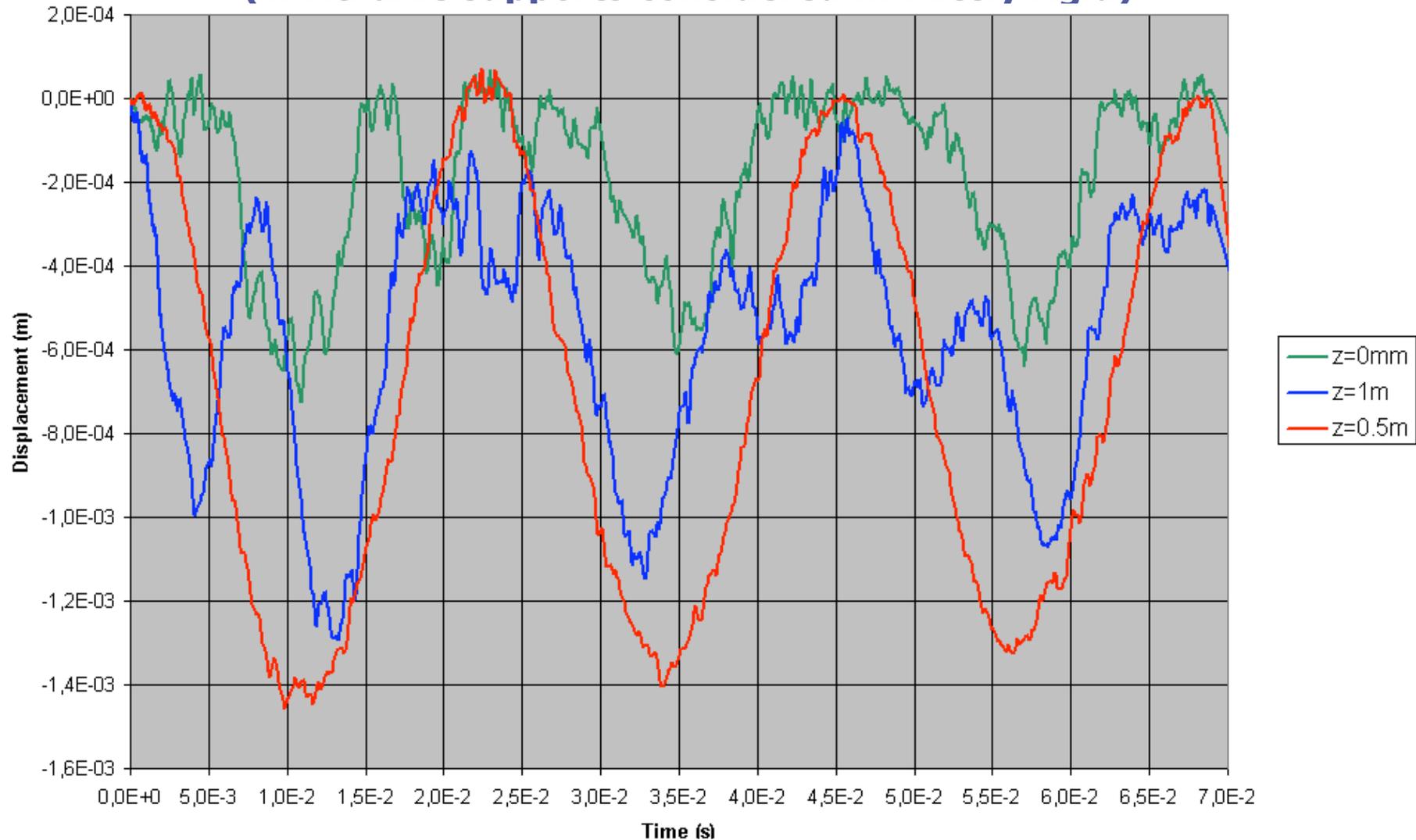




Thermo-mechanical Analysis



Jaw Transverse displacement versus time (w.r.t. axle supports considered infinitely rigid)

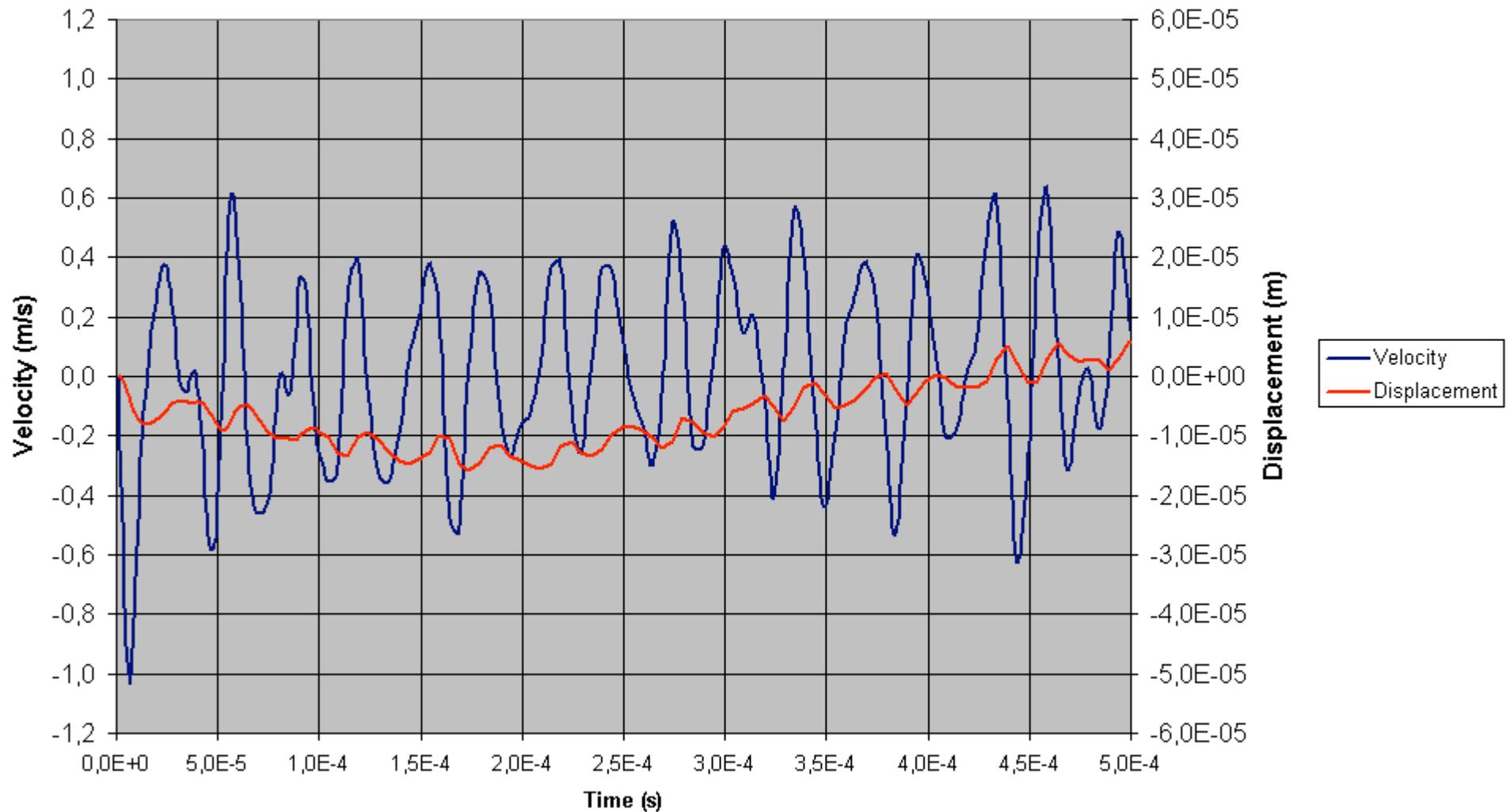




Thermo-mechanical Analysis



Jaw Transverse velocity versus time at jaw centre





Thermo-mechanical Analysis



Indications for TT40 measurements (1/2)

- Maximum transverse displacement is found at jaw centre; displacement at jaw ends are also considerable.
- Highest mode of interest is at $\sim 30\div 35$ kHz (max. velocity ~ 1 m/s): to capture this mode 128ms recording time should be enough (Bandwidth 100 kHz)
- Low frequency bending oscillations (~ 40 Hz – 1.5 mm) can also be found with 128 ms recording, but final permanent deformation may not, as it might not be fully damped yet: slow recording is also necessary (12.8 s?)



Thermo-mechanical Analysis



Indications for TT40 measurements (2/2)

- Transverse jaw displacements should be taken at 100 mm (end of 1st tapering), 600 mm (jaw centre) and 1100 (start of 2nd tapering). Measurements on support axles as well?
- Relevant measurements should be taken at 5mm impact parameter; measurements can be scaled to numerical results for lower intensity shots.
- Assuming 4 shots are hitting the jaw at 5mm offset (intensity growing from 1 to 4 batches), measurements could be taken at high frequency for the low intensity shots (1 and 2 batches) and at low frequency for the high intensity shots, to capture the residual deformation.



Thermo-mechanical Analysis



Limitations of the numerical model

In setting up and calibrating the measuring system, one should bear in mind the following limitations:

- Several jaw assembly components were ignored, including the end tapered parts, bolts, etc. The mass is underestimated by $\sim 15\div 20\%$ \Rightarrow Natural frequencies may be lower than predicted.
- Internal damping was completely ignored.
- Elastic-plastic behavior of materials is theoretical.
- Calculated displacements are relative to jaw axles. Absolute displacements of jaw supports are ignored.
- Mesh could only be rather coarse.
- The usual error band on Fluka simulation applies.