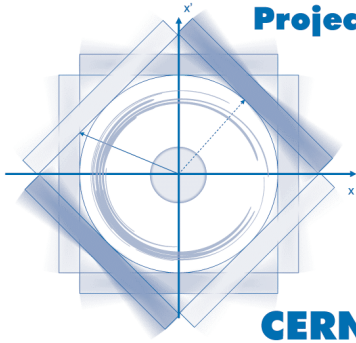


CERN

Engineering Department

EN Engineering Department

**LHC Collimation
Project**



Phase II Collimators : design status

LHC Collimation
Working Group
24th August, 2009

A. Dallocchio, A. Bertarelli

on behalf of the Phase II Collimation
design team

Design Baseline (sol. 2)

Sol. 2 finally chosen (12th CDM2 May 2009): equipped jaw (3 sectors) with 2 intermediate adjustable supports to obtain best geometrical stability.

Fine adjustment system

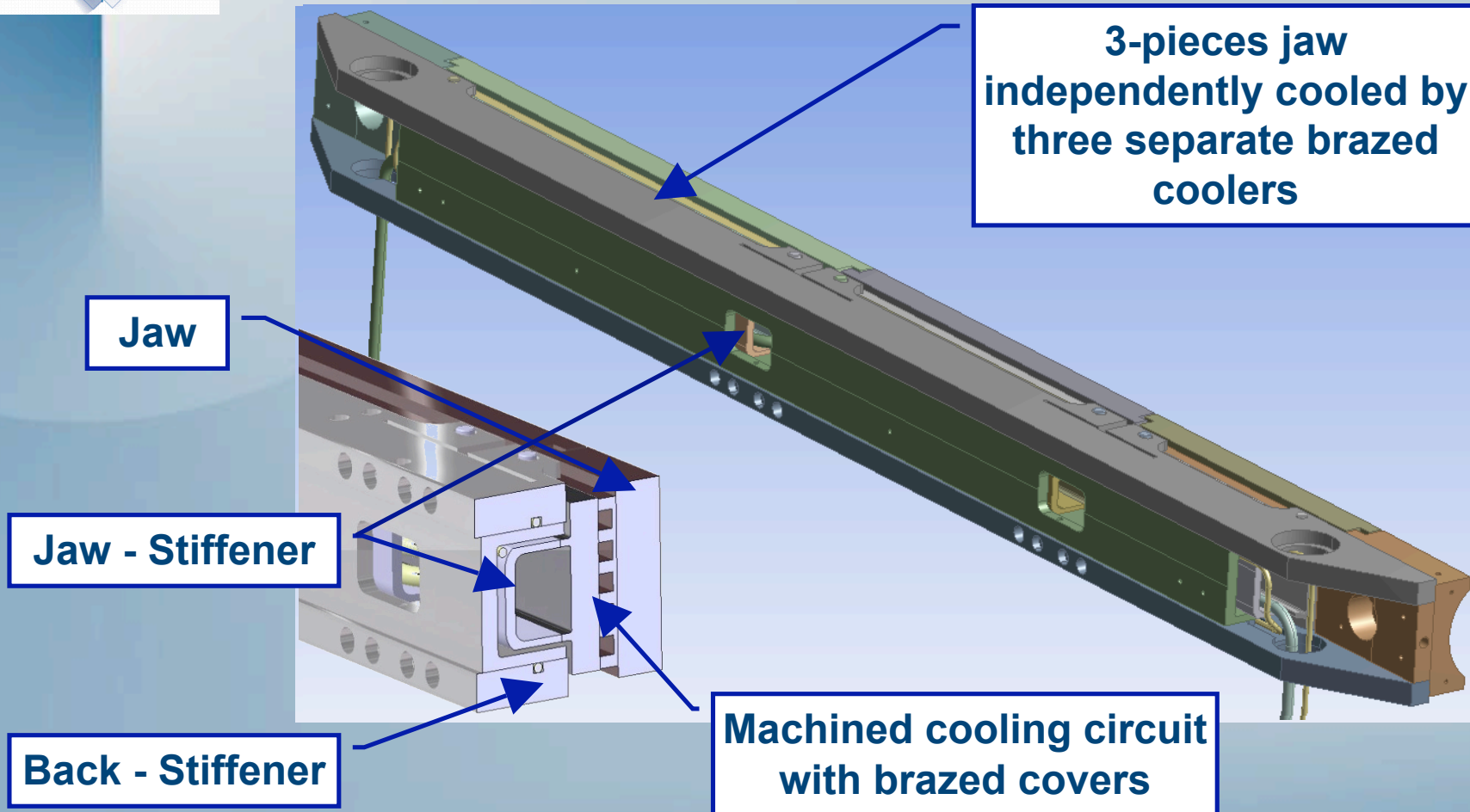
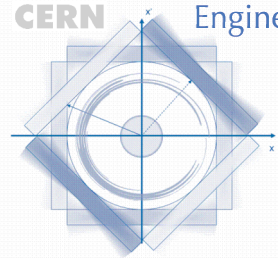
Mo Back - Stiffener

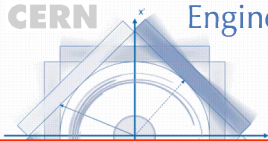
Cut jaw: each piece is independently supported on the back stiffener.
Enhanced geometrical stability

RF contacts ensure electrical conductivity between jaw pieces

Preliminary FEM estimation: $50\div 60\mu\text{m}$ with GlidCop jaw in nominal condition.

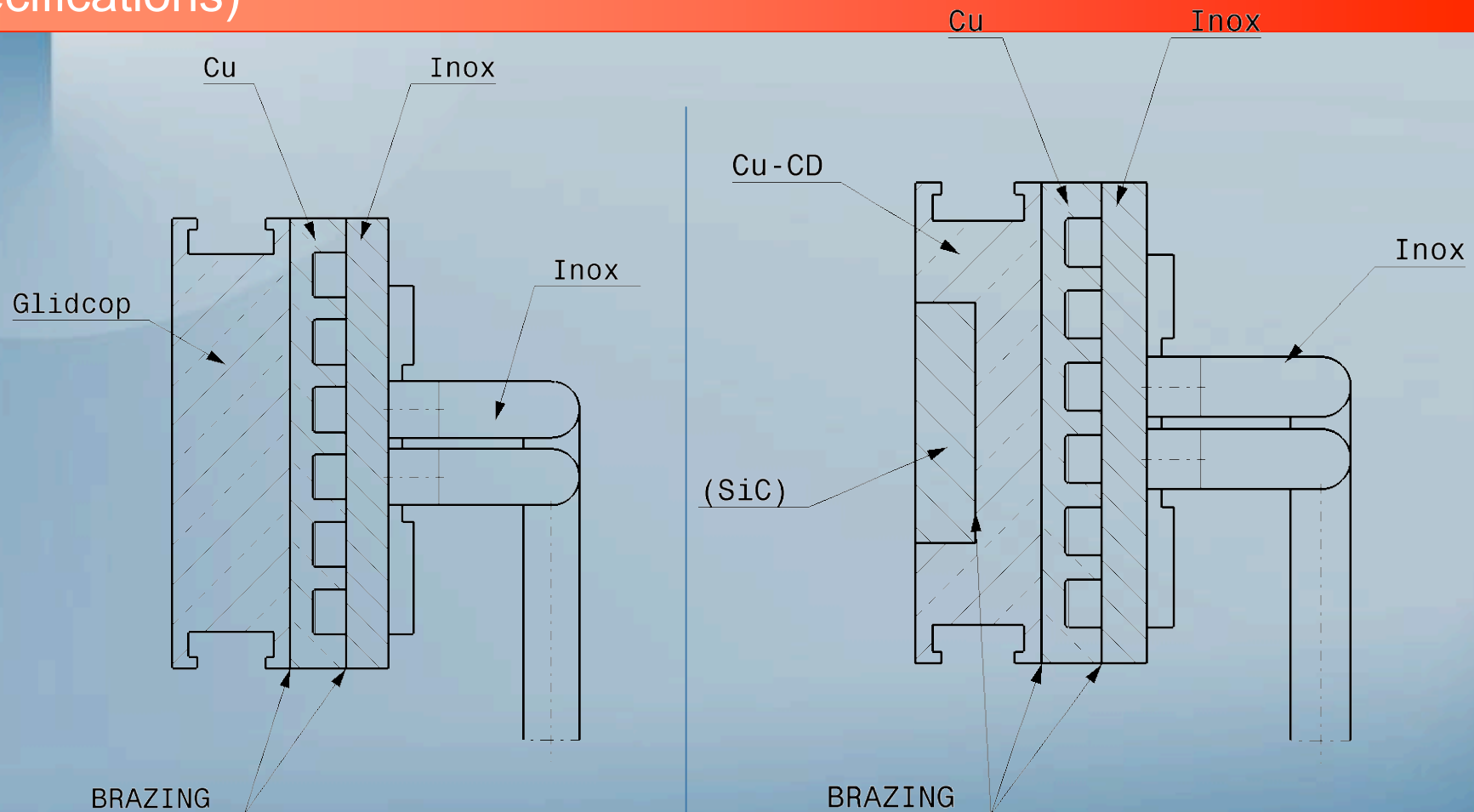
Design Baseline (sol. 2)



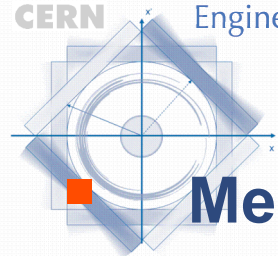


Alternative Materials

Modular design approach allows the choice of different materials for the collimator jaws: **Metal jaw vs. Ceramic jaw...** (waiting for further specifications)



Design status and future outlook



■ Mechanical design

- Preliminary design study of the jaw assembly completed.
- Drawing folder (60 drawings) provided to main workshop for cost estimation, delivery time for production of a full prototype and possible design optimization (Mo vs. INOX back-stiffener depending on costs/benefits).
- Prototype of Phase II moving tables (linear shaft ball bearings) successfully tested 24.000 cycles. New Endurance test ongoing.
- Cooler prototypes so far successfully tested (final tests ongoing).

■ Materials R&D and calculations

- Cu-CD and SiC samples under characterization.
- Waiting for new FLUKA results for in-depth thermo-mechanical analysis and possible design optimization.
- FP7 collaboration started with Polito and GSI for hydrodynamic simulations.

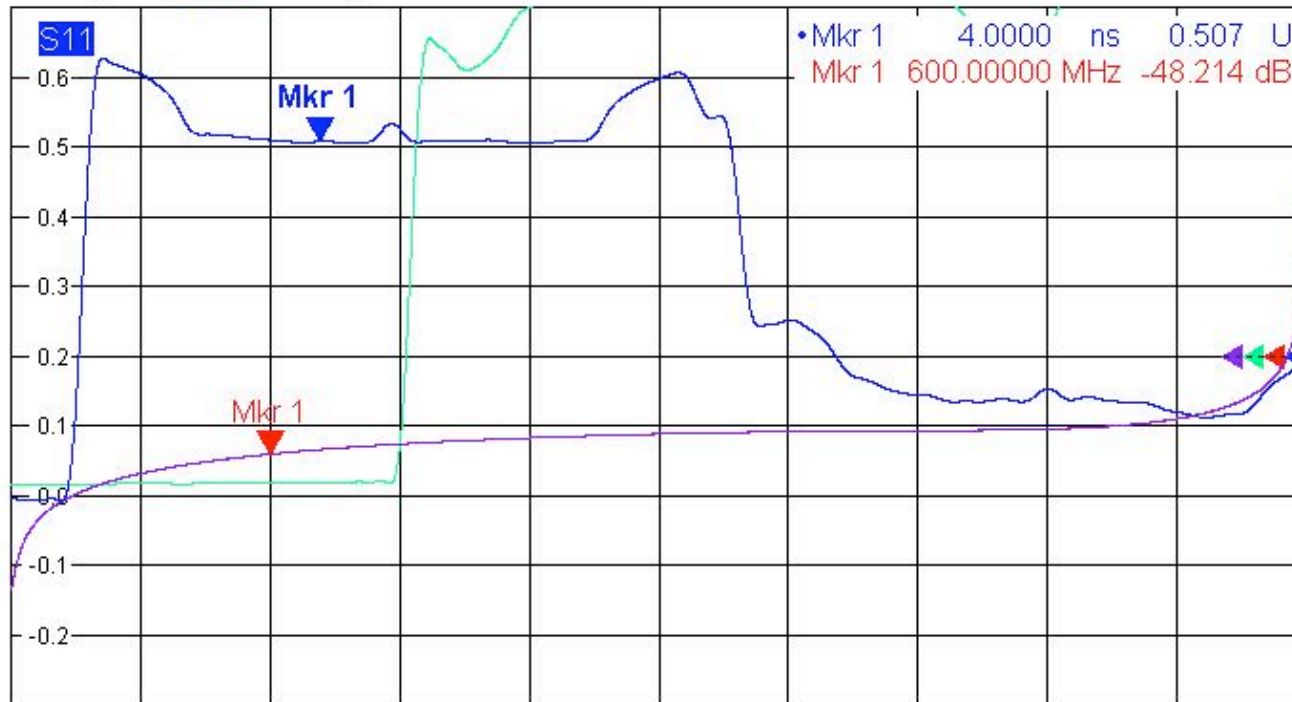
BPM functional prototype

All pieces produced
Complete

covered).

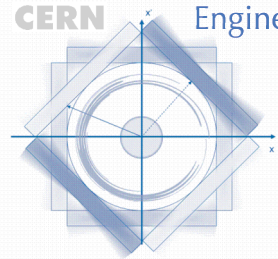
ed.

Trc1	S11	Real	0.1 U /	Ref 0.2 U	Cai
Trc2	S31	dB Mag	20 dB /	Ref -20 dB	Cai Gat
Mem3[Trc1]	S21	Real	0.1 U /	Ref 0.2 U	
Mem4[Trc2]	S31	dB Mag	20 dB /	Ref -20 dB	Gat



Ch1	Start	500 kHz	Pwr	13 dBm	Stop	3 GHz
Trc1	Start	-1 ns	Time Domain		Stop	20 ns
Mem3[Trc1]	Start	-1 ns	Time Domain		Stop	20 ns

8/11/2009, 3:30 PM



BPM functional prototype

- Preliminary test in the lab. with the wire gave positive results.
- Further tests with motorized jaws will be completed by BE-BI within week 36-37. (Please ask us within the end of this week for any other test required).
- Prototype will be dismantled in week 38 and prepared for future installation in the SPS LSS5 (4-5 week activities in the workshop).
- SPS technical stop of 02-Nov-09 will be exploited by EN-STI to uninstall Proto 1 and install adapted LHC support with vacuum chamber (including cabling and water connection).
 - Waiting for RP green light and availability of VSC group.
 - BE-BI is checking the availability of BPM cables for the SPS.
 - Official documents (ECR...) to be prepared
 - Is a presentation of planned activities necessary at IEFC? (Ralph)